

- Rail position depending on vehicle.
- Number of rails needed, depending on racking system.
- Check Sales tool to see where to place the rails.
- 2 variants of rails Modul-Rail and Multi-Rail. Plastic End-Cap as option.

**Modul-Rail art. nr. 37xxx**



**End-Cap Modul-Rail art. nr. 37000**

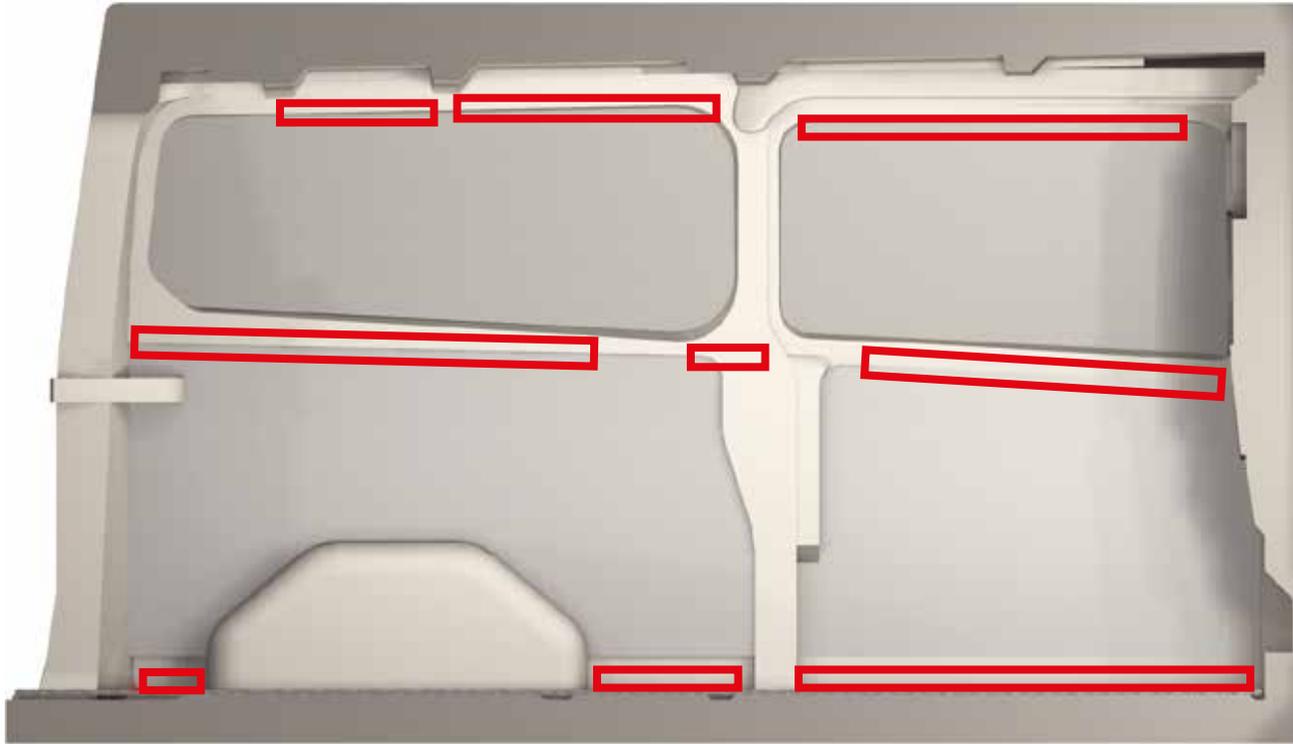


**Multi-Rail art. nr. 37xxx**



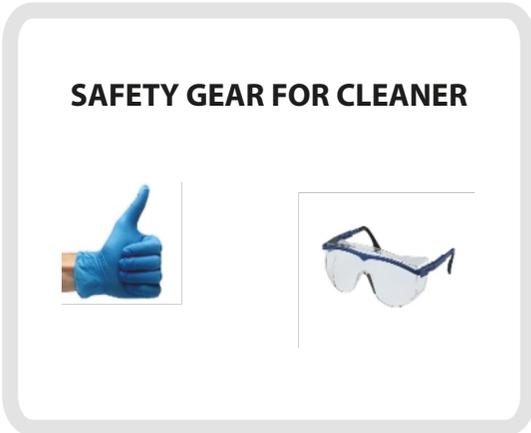
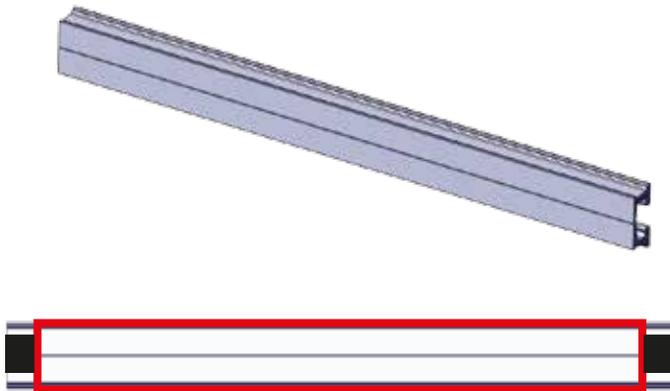
**End-Cap Multi-Rail art. nr. 39000**





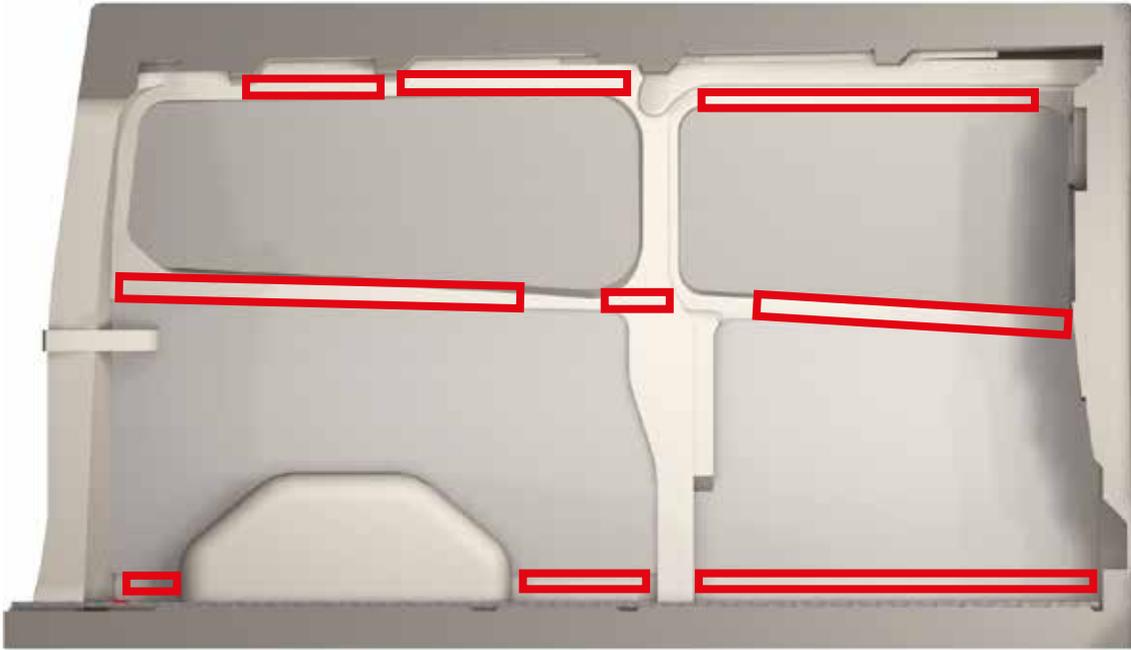
1. Take out existing linings and rails from the van.\*
2. Vacuum clean all the surfaces.
3. Clean rails and corresponding wall surfaces with cleaner.

\* Original lashings, rails, bulkhead, seats and other accessories that are removed from the van during installation of "Modul-Rail" shall be reinstalled according to OEM instructions.

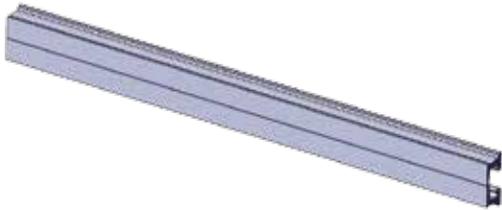


4. Place the Modul-Rails in position and make sure everything fits.





5. Apply primer to rails and corresponding wall surfaces.
  1. Primer shall be applied to all rails.
  2. Prime the corresponding wall surface to match primer on the rails.
  3. Wait 10 minutes for the primer to dry.



Primer drying time (can be applied between 5° to 40°  
 Above 15° 10 min  
 Below 15° 30 min)



SIKA Primer  
 Item no 39230



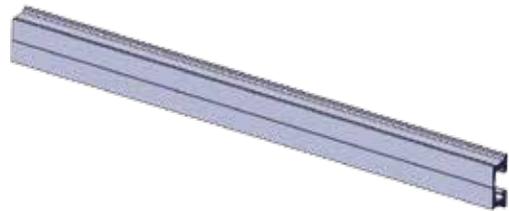
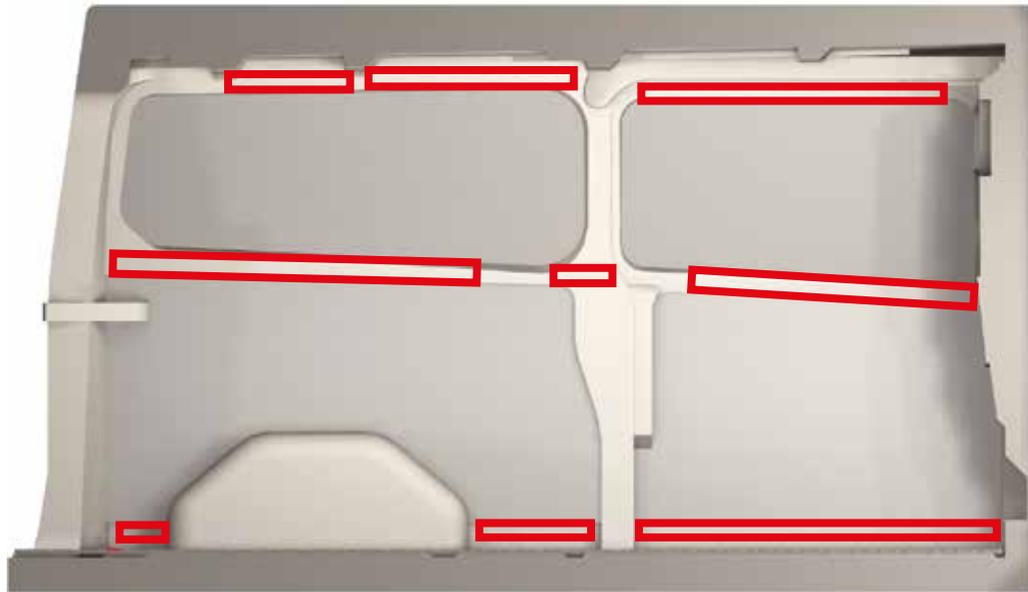
Primer sponge  
 Item no 39231

**SAFETY GEAR FOR PRIMER**





## Rails



6. Apply glue to the rails, only apply glue for one rail section at a time.
7. Remove the protection from the tape.
8. Start assembling from top and go downwards in the vehicle.

### EQUIPMENT FOR GLUE GUN



SIKA Glue 600 ml  
Item no 39240



Glue Nozzle  
Item no 39235



Glue Gun  
Item no 39260

### EQUIPMENT FOR GLUE STATION



Glue Barrel - 23L  
Item no 39264



Glue Nozzle  
Item no 39267



SIKA Booster  
Item no 39265



Mixer Tube  
Item no 39266

### SAFETY GEAR FOR GLUE



Opening time 30 min  
Curing time 90 min (start installation of Modul-System)  
Vehicle on the road 24h